# Instruction card

# DO71 and DO72 fitting adapter assembly

IM12|06K01-00EN-P

#### Purpose:

The optical dissolved oxygen sensor DO71/DO72 adapter set K1531JA and adapter K1520JN/JP/K1500DV are used to fit the sensor to Yokogawa standard process fitting.

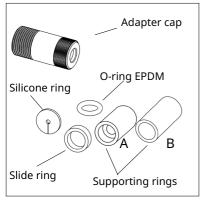
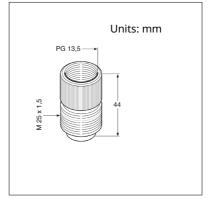


Figure 1. Adapter set K1531JA



**Figure 2.** Adapter K1520JN (PVC-C), K1500DV (PVDF), K1520JP (SS)

## **Dimensional drawing**

For dimensional and specification details please refer to GS12J06J01-00EN-P

# Assembly DO71 adapter set

#### Step 1

Unpack DO71 adapter set, and depending on required sensor insertion depth, choose supporting ring A or B as shown in figure 1.

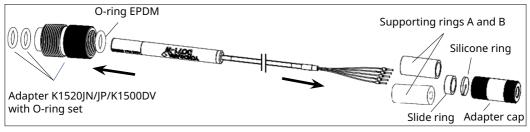


Figure 3. Adapter set assembly

## Step 2

Run cable through supporting rings, silicone ring, adapter cap and EPDM O-ring as displayed in figure 3. This setup is suitable for installation into a Yokogawa FF40 series flow fitting,

# Step 3

In case sensor is to be installed into Yokogawa FF20 series flow fitting follow the steps 1 and 2 and additionally fit DO71 sensor into adapter K1520JN/JP/K1500DV as displayed in figure 3.

# Step 4

Screw sensor into the respective flow fitting.

# Assembly DO72 adapter set

#### Step 1

Unpack adapter K1520JN/JP/K1500DV with O-ring set.

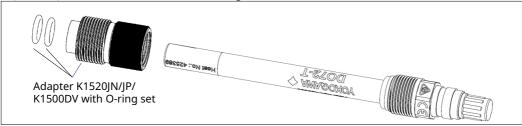


Figure 4. Adapter set assembly

#### Step 2

Run DO72 sensor through adapter K1520JN/JP/K1500DV and O-rings as displayed in figure 4.

#### Step 3

Screw in sensor into the respective flow fitting having M25x1.5 connection.

#### Note on disassembly

For removing sensor from the fitting and adapter it is important to follow installation steps in reverse order.

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